Prime Railway Services
www.primerailway.com
Plug Doors & Parts

PLUG DOOR
Part # 6298 - AUXILIARY
Part # 6299 - MAIN

SLIDING FLUSH PLUG DOOR
Part # 6297
Part # 6400
BOTTOM DOOR CRANK

Part # 6498
BOTTOM DOOR CRANK

Part # 6499
BOTTOM DOOR CRANK

For Additional Bottom Door Cranks Please See Order Form on Page 3 of this Section

ADJUSTABLE CRANKSHAFT
Part # 6221 5-1/8” Long
Part # 6221-A 5-5/8” Long

CRANKSHAFT LOCK PIN
Part # 6207

ADJUSTABLE CRANKSHAFT LOCK
Part # 6217
See Our Plug Door Section for More Plug Door Parts!
or Contact our Sales Team

<table>
<thead>
<tr>
<th>Style #1</th>
<th>Quantity</th>
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</thead>
<tbody>
<tr>
<td>Part # 6051-1</td>
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<tr>
<td>A =</td>
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<tr>
<td>B =</td>
<td></td>
</tr>
<tr>
<td>C =</td>
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<tr>
<td>Hole Diameter =</td>
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<td>C =</td>
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<td>D =</td>
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<tr>
<td>E =</td>
<td></td>
</tr>
<tr>
<td>Hole Diameter =</td>
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</table>
TOP CRANK ASSEMBLY
Part # 6252
(See Order Form On Page 6)

ADJUSTABLE PIPE STOP
Part # 6320

CONNECTION PIPE REINFORCEMENT
Part # 6420

BOTTOM PIPE
Part # 6321

ADJUSTABLE PIPE STOP
Part # 6320

WASHER
Part # 6216-B

BOTTOM CRANK
Part # 6051-1 or 6051-2
(See Order Form on Page 3)

FROM YSD DOOR # ______________________

Part # 6418
CONNECTION PIPE ASSEMBLY

<table>
<thead>
<tr>
<th>Customer/Location:</th>
<th>Contact:</th>
</tr>
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<tbody>
<tr>
<td>Tel:</td>
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</table>

Tel: 905-432-3012  email address: prime@primerailway.com  Fax: 905-432-3199
Part # 6249-B
AUXILIARY CRANK ASSEMBLY

Part # 6321
BOTTOM PIPE

Part # 6320
ADJUSTABLE PIPE STOP

Part # 6358 – CRANK ARM
(See Order Form on Page 6)

Part # 6216-B
WASHER

Part # 6216-A
WASHER

Part # 6252 - CRANK ARM ASSEMBLY includes
Part # 9-1048 – OPERATING CRANK TOP

Part # 6216-B
WASHER

Part # 6416
BOTTOM PIPE EXTENSION ASSEMBLY

Part # 6321
BOTTOM PIPE

Part # 6216-A
WASHER

FULLCRM COVER
FULLCRM FILLER
(See Order Form on Page 7)
Part # 6252
CRANK ARM ASSEMBLY
C/W PIN & ROLLER

Part # 9-1048
OPERATING CRANK TOP C/W ROLLER & PIN

(If Ordering as an Assembly)
(Please Complete the Entire Form)

Part # 9-1048-A – PIN

Part # 9-1048-B – ROLLER 1-5/8”
or
Part # 9-1048-C – ROLLER 1-3/8”

Part # 6358 - CRANK ARM

A = Overall Length of Crank Arm

For More Plug Door Parts See Our Plug Door Section
or Contact Our Sales Team!

<table>
<thead>
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Edition # 4
Part # 6205
FULCRUM COVER

Part # 6319
FULCRUM COVER

Part # 6362
FULCRUM FILLER

Part # 6318
FULCRUM FILLER

Part # 6238
FULCRUM COVER

For Additional Fulcrum Covers & Fulcrum Fillers Please See Order Form on Page 8
Fulcrum Cover – Style #1

Please Provide Dimensions

<p>| | |</p>
<table>
<thead>
<tr>
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<tbody>
<tr>
<td>A</td>
<td>Total Height</td>
</tr>
<tr>
<td>B</td>
<td>Total Width</td>
</tr>
<tr>
<td>C</td>
<td>From Edge to Hole Centre</td>
</tr>
<tr>
<td>D</td>
<td>From Edge to Hole Centre</td>
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</tbody>
</table>

9/16” Square Holes Quantity

Fulcrum Cover – Style #2

Please Provide Dimensions

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
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<tbody>
<tr>
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<td>D</td>
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</table>

9/16” Hole Diameter Quantity
Fulcrum Filler – Style #1

<table>
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<th>Please Provide Dimensions</th>
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<tbody>
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<td>B  Total Width</td>
</tr>
<tr>
<td>C  From Edge to Hole Centre</td>
</tr>
<tr>
<td>D  From Edge to Hole Centre</td>
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</tbody>
</table>

9/16” Square Holes | Quantity

Fulcrum Filler – Style #2

<table>
<thead>
<tr>
<th>Please Provide Dimensions</th>
</tr>
</thead>
<tbody>
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<td>A  Total Height</td>
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<td>C  From Edge to Hole Centre</td>
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<tr>
<td>D  From Edge to Hole Centre</td>
</tr>
</tbody>
</table>

9/16” Hole Diameter | Quantity

Customer/Location: Contact:

Tel: Fax: Email:
Part # 6242
CONNECTING ROD ASSEMBLY – FIXED LENGTH

Part # 6242-ADJ
CONNECTING ROD ASSEMBLY – ADJUSTABLE LENGTH
Part # 6313
DOOR ROLLER WITH HOLD OPEN

Part # 6313-A
DOOR ROLLER WITHOUT HOLD OPEN
Part # 6313-B
DOOR ROLLER WITH HOLD OPEN ASSEMBLY

Part # 6313-C
DOOR ROLLER WIDE WITHOUT HOLD OPEN ASSEMBLY
Part # NAP559
GEAR SEGMENT

Part # 6272-1
ANTI-SPIN
MECHANISM

Part # 6272-2
ANTI-DRIFT
MECHANISM

Part # 6265
RATCHET PAWL

Part # NAP508
OPERATING CAM

Part # 6237
OPERATING CAM

Part # 6244
GEAR RETARDER

NAP594
RATCHET PAWL STUD

Part # 6203
SEAL CAM ASSEMBLY
Part # 6272
ANTI-SPIN MECHANISM COMPLETE WITH HANDLE

Part # 6226
OPERATING LEVER – 28”

Part # 6230
OPERATING LEVER RETAINER

Part # 6230-A
OPERATING LEVER RETAINER

Part # 6225
OPERATING LEVER HEAD

Part # 6232
OPERATING LEVER FOR SLIDING FLUSH DOORS

Part # NAP516
OPERATING LEVER STOP PLATE FOR SLIDING FLUSH DOORS
Part # 6290
STANDARD ‘O’ GASKET  
1-3/8” WIDE x 1-9/16” HIGH

Part # 6290-1
LOW PROFILE GASKET  
2” WIDE x 1-3/16” HIGH

Part # 6289
GASKET RETAINER AVAILABLE WITH 
OR WITHOUT HOLES  
(Please State Hole Size & Location)

Part # 6291
GASKET CORNER
Part #6284
RUBBER STOP CUSHION

Part #6285
RUBBER STOP CUSHION

Part #6296
RUBBER STOP CUSHION

Part #6258
RUBBER STOP CUSHION

Part #9-6266
RUBBER STOP CUSHION
**Part # 6215**  
CHANNEL

**Part # NAP654**  
HORIZONTAL LOCK BAR ASSEMBLY

**Part # NAP654**  
END PROFILE

**Part # NAP492**  
VERTICAL LOCK BAR
Part # 6246
VERTICAL LOCK BOLT

Part # 6253-A
HOLD OPEN ASSEMBLY

Part # 6268
CAM ASSEMBLY − 2-3/4”

CAM ASSEMBLY
Part # 6463-A − Opposite as Shown
Part # 6463-B − As Shown

Part # 6263
MAIN AXLE − 4”

Part # 6264
MAIN AXLE − 3-1/8”

Part # 6301
MAIN AXLE BUSHING
Part # 6216-A
WASHER – OD=2-3/4”, ID=1-15/16”, Thickness=3/16”

Part # 6216-B
WASHER – OD=2-5/8”, ID=2”, Thickness=3/16”

AUXILIARY LOCK BOLT GUIDE
Part # 6363 – 2-1/2” Wide x 7/8” High
Part # 6209 – 2-5/8” Wide x 1-15/16” High

LOCK BOLT BEARING PLATE
Part # 6208 – 5-3/4” Wide x 2-15/16” High
Part # 6210 – 5-3/4” Wide x 5-3/16” High

Part # 6211
LOCK BOLT HOUSING

Part # 6212
LOWER LOCK BOLT HOUSING

Part # 6213
EDGE REINFORCEMENT